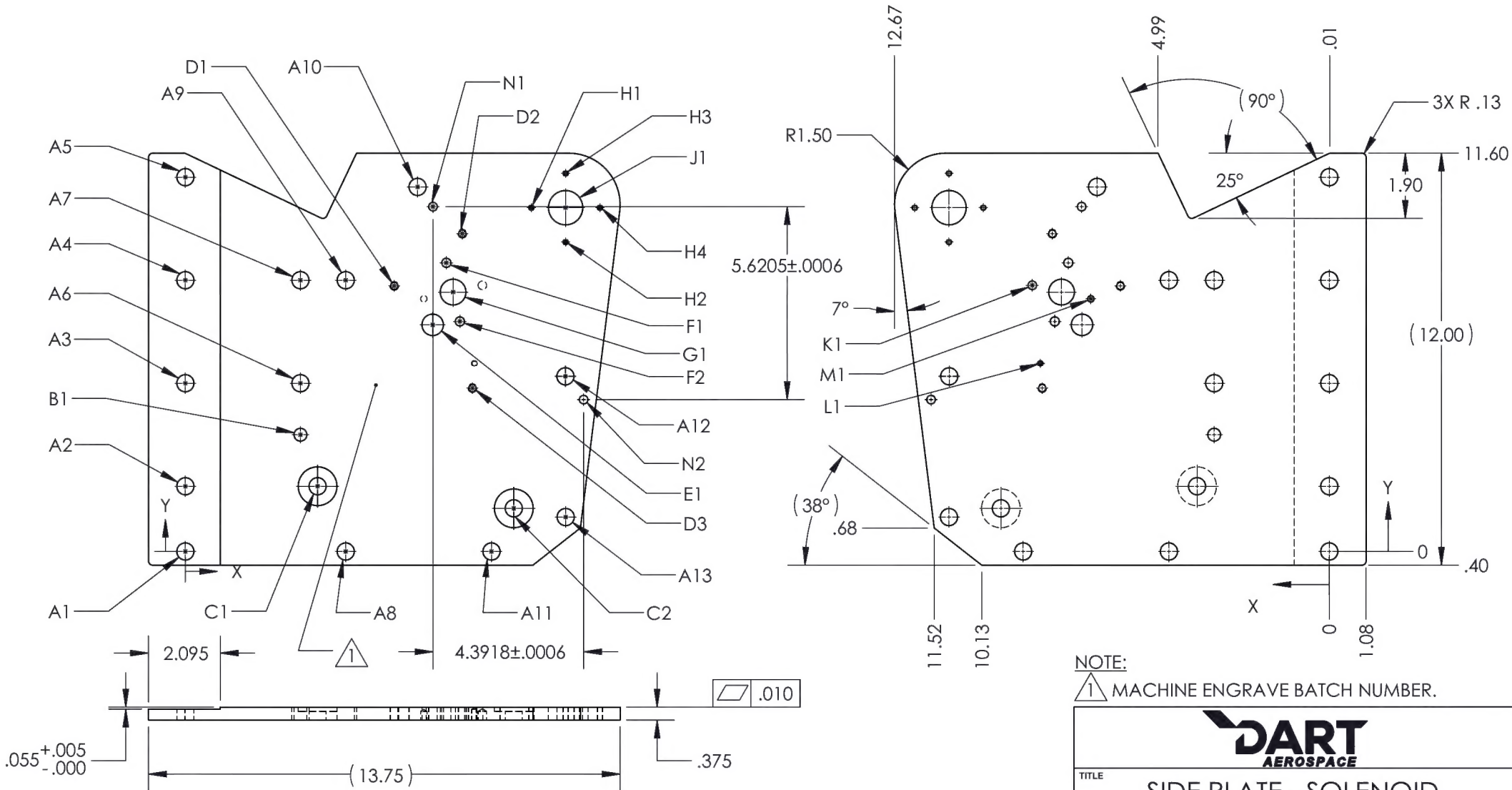









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TAG	X LOC	Y LOC	SIZE
A1	.000	.000	$\varnothing .500^{+.005}_{-.000}$ THRU ALL
A2	.000	1.900	
A3	.000	4.900	
A4	.000	7.900	
A5	.000	10.900	
A6	3.355	4.900	
A7	3.355	7.900	
A8	4.675	.000	
A9	4.675	7.900	
A10	6.771	10.617	
A11	8.925	.000	
A12	11.081	5.101	
A13	11.088	1.002	
B1	3.355	3.400	$\varnothing .375^{+.005}_{-.000}$ THRU ALL
C1	3.855	1.900	$\varnothing .500^{+.005}_{-.000}$ THRU ALL $\sqcup \varnothing 1.130^{+.005}_{-.000} \nabla .125^{+.005}_{-.001}$
C2	9.575	1.256	
D1	6.090	7.735	1/4-28 UNF THRU ALL
D2	8.075	9.255	
D3	8.370	4.758	
E1	7.210	6.600	$\varnothing .6257^{+.005}_{-.000}$ THRU ALL
F1	7.609	8.407	$\varnothing .266$ THRU ALL
F2	8.003	6.700	
G1	7.806	7.554	$\varnothing .750$ THRU ALL
H1	10.087	10.012	8-32 UNC THRU ALL
H2	11.087	9.012	
H3	11.087	11.012	
H4	12.087	10.012	
J1	11.087	10.012	$\varnothing 1.000^{+.010}_{-.000}$ THRU ALL
K1	8.659	7.751	$\varnothing .2496^{+.005}_{-.000} \nabla .25$
L1	8.425	5.475	8-32 UNC $\nabla .313$
M1	6.952	7.357	$\varnothing .187^{+.000}_{-.001} \nabla .25$
N1	7.2198±.0005	10.0424±.0005	$\varnothing .2497^{+.005}_{-.000}$ THRU ALL
N2			



REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
4		AS DRAWN BY CANAM	7/16/2013	CFS		
5		MOVED HOLE D3 TO FIT COVER ADDED TOL. TO HOLES.	9/6/2013	CFS	JG	
6	14-0096	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIM WAS .375 IS (.375). ADDED  CONTROL.	7/29/2014	DJN	RW	
7	16-0154	<b>A1, A2, A3, A4, A5, A6, A7, A8, A9, A10, A11, A12, A13</b> CH'D DIM WAS Ø.500 THRU ALL IS Ø.500 +.005 -.000 THRU ALL. <b>B1</b> CH'D DIM WAS Ø.375 THRU ALL IS Ø.375 +.005 -.000 THRU ALL. <b>C1, C2</b> CH'D DIM WAS Ø.500 THRU ALL  Ø1.130 +.005 -.000  .125 +.005 -.001 IS Ø.500 +.005 -.000 THRU ALL  Ø1.130 +.005 -.000  .125 +.005 -.001. <b>J1</b> CH'D DIM WAS Ø1.000 THRU ALL IS Ø1.000 +.010 -.000 THRU ALL. <b>K1</b> CH'D DIM WAS Ø.250 +.000 -.001  .25 IS Ø.2490-.2496  .25. <b>N1, N2</b> ADDED DIMS Ø.2491-.2497, X LOC: 7.2198±.0005, 11.6116±.0005, Y LOC: 4.4219±.0005, 10.0424±.0005. CH'D DIM WAS (.375) IS .375.	9/30/2016	DPD	JAG	
8	17-0109	DELETED <b>N2</b> TABLE DIM'S X LOC 11.6116±.0005, Y LOC 4.4219±.0005. ADDED DIM'S 4.3918 ±.0006, 5.6205±.0006.	5/2/2017	RJC	JAG	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			8NR-9	1	SIDE PLATE - SOLENOID	7075	

NOTE:  MACHINE ENGRAVE BATCH NUMBER.

			
TITLE			
SIDE PLATE - SOLENOID			
DWG NO.			REV
8NR-9			8
MAT'L 7075		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH BLUE ANODIZE		.XXX ± .005 FRACTIONS ± 1/8	
SPEC MIL-A-8625F, TYPE II, CLASS II		.XX ± .01 ANGLES ± 5°	
		.X ± .1 SURFACES ± .125 ✓	
DRAWN BY: CANAM		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE	1:4	DATE	12/1/1995
			SHEET 1 OF 1